

## **SOLID MODELER EVALUATION AND COMPARISON: PERSPECTIVE OF COMPUTER SCIENCE**

AWANIS ROMLI<sup>1</sup> & HABIBOLLAH HARON<sup>2</sup>

**Abstract.** Solid modeling theory and technology are maturing rapidly. We have seen explosive growth in the field based on scientific literature reviews, and by the number of solid modelers that are commercially available. Constructive Solid Geometry (CSG) is a method used to represent solid objects in many contemporary solid modeling systems. A CSG representation is a binary tree whose nonterminal nodes represent Boolean operations and whose terminal nodes represent primitive solids. In this paper, the comparison between four solid modelers in term of their difficulties and friendliness in designing and representing a solid object are presented. The solid modelers are AutoCAD 2004, Solid Edge V12, SolidWorks 2001 plus, and 3D Studio Max 7. The research methodology is based on Solid Modeler Evaluation and Comparison Cycle (SMECC) methodology. This paper documents seven performance parameters in the design process namely, extrusion, setup time, ease of use, speed, flexibility, feature based design, and CSG tree. The outcomes presented by this paper is expected to assist companies and design educators in making solid modeler selection decisions.

**Keywords:** Constructive Solid Geometry (CSG), binary tree, solid modeling, solid modeler, SMECC methodology

**Abstrak.** Teori dan teknologi pemodelan padu telah berkembang secara pesat. Kita dapat melihat pembangunan mendadak berdasarkan kajian literatur saintifik dan kewujudan pelbagai perisian pemodel padu yang telah dikomersialkan. Geometri Padu Konstruktif (GPK) merupakan kaedah yang digunakan untuk mewakili objek padu dalam kebanyakan sistem pemodel padu. Perwakilan CSG adalah pohon binari dengan nod bukan terminalnya mewakili operasi Boolean dan nod terminalnya mewakili objek padu primitif. Dalam kertas kerja ini, perbandingan antara empat pemodel padu dari segi kesukaran dan mesra-pengguna dalam mereka bentuk dan mewakili objek padu di persembahkan. Empat pemodel padu tersebut ialah AutoCAD 2004, Solid Edge V12 with Insight, SolidWorks 2001 plus, dan 3D Studio Max 7. Metodologi kajian yang digunakan ialah metodologi Penilaian Perisian Permodelan Bersepadu dan Kitar Perbandingan (SMECC). Kertas kerja ini mendokumentasikan tujuh parameter pencapaian dalam proses reka bentuk, iaitu masa memulakan sistem, kesenangan penggunaan, ekstrusi, kepantasan, fleksibiliti, reka bentuk berasaskan ciri, dan pohon CSG. Hasil daripada kajian ini diharap dapat memberi panduan kepada syarikat dan pengajar reka bentuk dalam membuat keputusan tentang pemilihan perisian permodelan bersepadu.

**Kata kunci:** Geometri Padu Konstruktif, pohon binari, pemodelan padu, pemodel padu, metodologi SMECC

<sup>1</sup> Faculty of Computer System and Software Engineering, Universiti Malaysia Pahang, Locked Bag 12, 25000, Kuantan, Pahang, Malaysia. Email: awanis@ump.edu.my

<sup>2</sup> Department of Modeling and Industrial Computing, Faculty of Computer Science and Information Systems, Universiti Teknologi Malaysia, 81310 Skudai, Johor. Email: habib@utm.my

## 1.0 INTRODUCTION

The field of solid modeling deals with design and representation of physical objects. The two major representation schemata used in solid modeling are constructive solid geometry (CSG) and boundary representations (B-rep). Both of these representations have different strengths and weaknesses and for most applications both representations are desired [1]

Constructive solid geometry systems are more powerful than boundary representations in the same ways that boundary representations are more powerful than wireframes. A boundary representation can be automatically derived from a CSG description as it is often done for graphical display purposes. Objects constructed using CSG are guaranteed to be valid three dimensional objects and such a representation cannot be ambiguous. CSG representations have been extended in various ways; examples are the inclusion of tolerance or uncertainty data [2] or object-oriented style “methods” knowledge for operating on defined objects [3].

The main difficulty is in evaluating and representing the intersection of parametric surface patches and it has hindered the development of solid modelers that incorporate parametric surface models. The topology of a surface patch becomes quite complicated when Boolean operations are performed and finding a convenient representation for these topologies has been a major challenge [4].

As a result, most of the current solid modelers use polyhedral approximations to these surfaces and apply existing algorithms to design and manipulate these polyhedral objects. Not only does this approach lead to data proliferation, the resulting algorithms are inefficient and inaccurate.

### 1.1 Problem Statements

Many vendors are now offering intuitive 3D browsers that support the review and annotation of 3D models of complex assemblies of solids. These browsers support communication in product data management activities, help illustrate maintenance manuals, or provide interactive virtual-reality experiences for marketing, styling, or ergonomic analysis. In fact, we expect that future solid modelers will be architected from interchangeable design and analysis components controlled from such a browser. In this paper, the problems are investigated according to the one question. What is the more suitable software to be used for representing the solid model?

## 2.0 LITERATURE REVIEW

A solid model is an unambiguous computer representation of a physical object. Research in solid modeling started with a few exploratory efforts in the mid-1960s, but began in earnest in the early 1970s, when several research groups were established in the main industrial nations. Researchers and practitioners recognized that the computer

aided design and manufacturing (CAD/CAM) systems of the time required extensive user intervention to perform seemingly routine tasks. A substantially higher level of automation required all geometric information about solid objects has to be captured in computer representations more powerful than the wireframe models then in vogue. Thus solid modelling was born [5].

Early efforts in solid modeling focused on replacing manual drawings with the unambiguous computer models to automate a variety of engineering tasks, for example design and visualization of parts and assemblies, computation of mass, volume, surface of parts, simulations of mechanisms, and numerically controlled machining processes [6].

In a recent article, Ullman [7] discussed the current stage of computer aided design (CAD) systems as a design support system and indicated opportunities for software developers to bridge the gap between how designer activities can be better supported in the concurrent engineering realm. Some of these are as follow:

- (i) An ability to visualize function before geometry is fully defined.
- (ii) Extending CAD systems to provide the designer with information about anticipated material and manufacturing methods.
- (iii) Generation of a running update of costs as parts and assemblies are changed in real time.
- (iv) Integration of requirements and constraints into the development of parts and assemblies.

In the CSG approach, basic and secondary primitives are constructed by linear and rotational sweeping operations. A 3D solid model is generated by implementing the Boolean operations on these volumes. The first study which uses CSG approach was performed by Aldefeld [8]. The algorithm works only for objects with uniform thickness. The algorithm recognised both straight lines and arcs in input views. The system was based on the identification of members in a set of primitives the combination of which form the model. Bin [9] considered the basic volume units of many engineering objects as a composition of primitives. In his method translational, conical and rotational sweeping primitives were used. A sweeping process was performed by obtaining a sweeping length from other views. Finally, a 3D solid model is generated by Boolean operations.

Typical CSG representations are rooted, directed, acyclic, binary graphs, where the internal nodes correspond to Boolean operations or rigid body transformations and where leaves are primitive bounded solids or half spaces. CSG representations are concise, always valid in the r-set modeling domain and easily parameterized and edited. Many solid modeling algorithms work directly on CSG representations through the divide and conquer method [5]. CSG has been found to have its ideal application environment in the description of mechanical objects, and in the modelling of objects of synthetic images [10].

CSG trees are an example of an *unevaluated* representation. This means CSG tree properties, such as volume or surface area, are implicit. These properties are computationally expensive to find but, because a CSG tree does not force evaluation, less costly transformations (such as pruning the tree) can be applied to reduce the eventual cost of an expensive operation. This means that the evaluation of many aspects of the solid that the CSG tree represents can be done only when, or if, they are needed and with a reduced cost [11].

A CSG tree is not tied to the evaluation of one particular operation, or a particular way of implementing it. This means that the implementation of one operation can be changed, and additional operations added, without effecting co-existing operations. For example: adding code to print out all layer names mentioned in a tree will not effect the calculation of the volume.

By 1996, the major Computer-Aided-Manufacturing (CAM) software vendors were at the International Manufacturing Technology Show (IMTS) in full force, proving they could machine from solids [12]. Until recently, solid modeling technology was not a viable component on PC-based CAM software because cost and computational demands limited solid modeling to high end engineering workstations. That trend is changing as solid modeling software prices fall and Windows 95 and NT based technology gains popularity [12].

### 3.0 RESEARCH METHODOLOGY

The methodology for this research has been proposed by Okudan and Rutkowski [13] which is named as Solid Modeler Evaluation and Comparison Cycle (SMECC). Steps of the cycle methodology are amended to suit the requirement:

*Step 1:* Develop a short list of solid modelers for comparison.

For the first step, a short list of solid modelers was developed for comparison. The lists of solid modelers are as follow:

- (i) SolidEdge V12
- (ii) AutoCad 2004
- (iii) 3D Studio Max 7
- (iv) SolidWorks 2001 plus

*Step 2:* Determine the solid modeling functions to be compared.

In Step 2, seven functions for comparison was selected as follow:

- (i) Extrusion
- (ii) Installation, setup, and operating system
- (iii) Ease of use, support, and 3D Modeling
- (iv) Speed

- (v) Flexibility
- (vi) Features based design
- (vii) CSG Tree Level

These functions were compiled based on the requirements of the design CSG tree. The complete list of selected functions will be discussed in Section 4.

*Step 3:* Compile a training manual and a schedule for solid modeling learning for the functions determined in Step 2.

A schedule is prepared for learning and understanding the basic operations of each solid modeler. Further operations include basic 3D object drawing by extruding and then involving Boolean operation. Table 1 shows the schedule of the learning basic operations that has been analysed in Section 4.

*Step 4:* Conduct user performance experimentation.

This step requires a number of users completing a predetermined 3D object using the four solid modelers in comparison. The experimentation involved the same CSG tree for each solid modeler. The pre-prepared learning for each modeler takes about 15 days. User performance is measured for predetermined solid modeling functions as mentioned in Step 2. Solid modelers' strong points and disadvantages are also noted for analysis.

*Step 5:* Analyze the user performance without data statistically and conclude.

The CSG tree has been analyzed by using different solid modelers. Analysis of the results can be referred to Section 4.

*Step 6:* Repeat steps 1-5 in regular intervals.

The SMECC cycle has been repeated in predetermined intervals for continuously taking advantage of rapid developments in solid modelers.

#### **4.0 EXPERIMENTAL RESULT AND ANALYSIS**

This section reveals the benchmark test for evaluation of four solid modelers by applying the CSG tree to each modeler.

Comparison on criteria and functions are performed in this analysis. These functions are taken from the ratings that have been published in CADANCE [14]. There are 7 parameters to be analyzed. Table 1 shows solid modeler comparison criteria and functions. The comparison will include the following:-

- (i) Extrusion
- (ii) Installation, setup, and operating system
- (iii) Ease of use, support, and 3D Modeling

**Table 1** Solid modeler comparison criteria and functions

<b>Comparison Criteria or Functions</b>	<b>AutoCAD 2004</b>	<b>Solid Edge V12 with Insight</b>	<b>3D Studio Max 7</b>	<b>SolidWorks 2001 plus</b>
Extrusion	√	√	√	√
Installation, setup and operating system	8.5 min	9.25 min	16.25 min	12.5 min
Ease of use, support/help	√	√	√	√
3D Modeling	Wire frame, surface, solid modeling	Wire frame, surface, solid modeling	Solid modeling	Wire frame, surface, solid modeling
Speed and reliability (in operation Boolean)	3 sec	8 sec	5 sec	Not provide operation Boolean
CPU processing time				
Number of mouse operations to complete a simple 3D cube	3	5	2	4
Dimensioning	√	√	√	√
Boolean Operations	√	√	√	×
Flexibility in command move	√	×	√	√
Flexibility adjustable fonts	√	√	×	√√
Flexibility auto sizing font	×	√	√	√
Flexibility auto dimensioning	√	√	×	√
Flexibility auto arrow/position	√	√	×	√
Number of mouse operation to create a Boolean operation	3	7	6	8
Features based Design	√	√	√	√

- (iv) Speed
- (v) Flexibility
- (vi) Features based design
- (vii) CSG Tree Level

This experiment was executed on a personal computer. The detail information on hardware / computer used can be referred in Table 2. This computer has been used for testing all the experiment for each solid modeler. The experiment was conducted by recording the time for installation and setup of each solid modeler start. Installation and setup for each modeler is done four times to ensure obtaining better time according to the specifications of the computer used. The installation of solid modelers is according to the pre-fixed sequence started from SolidEdge V12, AutoCad 2004, 3D Studio Max 7, and ended by SolidWorks. After complete installation for each modeler in the

**Table 2** Hardware and computer information

<b>Specifications</b>	
<b>Dell Computer Corporation</b>	
System Model	Dimension 4500S
BIOS version	Dell Computer Corporation AOO
Operating System	Microsoft Windows XP Home Edition
Memory (RAM)	384 MB
Processor	Inter® Pentium® 4 CPU 1.70 GHz
System Name	DELL
Local Disk Capacity	37.28 GB
Video Card	Intel® 82845 G/GL/GE/PE/GV Graphics Controller
Sound Card	SoundMAX Integrated Digital Audio
Network Card	D-Link DFE-530TX PCI Fast Ethernet Adapter (rev C) – Packet Scheduler Mini port
Floppy Drive (A)	Installed
CD-ROM	Sony CD-RW CRX140E
Printers	HP DeskJet 840C

sequencer, all the modelers have to be uninstalled and the computer has to be restarted again. Next, the modelers will be re-installed in a new sequence to take a new time reading. The time taken for each installation is based on the average of four separate installations.

## 5.0 DISCUSSION

This section will discuss the comparison criteria and functions that has been selected.

### 5.1 Ease of Use, Support/help, and 3D Modeling

Basically, all the solid modelers provide sufficient help on operating the program. The program can facilitate learning on how to construct primitive objects and also to create complex designs which requires in depth details. The help option in each solid modelers work on their extensive database which can be utilized by entering key words. If the solid modeler does not provide specific help on certain matters, online support is available. Websites may be surfed to obtain further information or assistance from the manufacturer of the modeler.

Solid Edge distinguishes itself for its ease-of-use in placing features, calling its method STREAM technology, which guides users through the microsteps needed to place such features. SolidWorks has begun exploring “feature handles”, first introduced by TriSpectives. AutoCAD may be easier to use for existing 2D users who are familiar with their menus and key-ins, but new users will find them less friendly. 3ds Max offer a greater ease of use features with friendly interface.

Conventional 2D CAD systems have been changed by advanced solid modeling techniques to aid designer. There are three basic modeling techniques namely, wire frame, surface and solid modeling, which are supported by most CAD/CAM software systems. Wire frame models resemble a raw skeleton of the product. Nearly all solid modeler systems offer the facility of wire frame modeling, but its popularity is waning due to the fact that it consists purely of geometry and lacks physical properties and associatively with the design. The automotive and aerospace industries require bounded areas of continuous surface and have relied mainly upon surface modeling. By appreciating their very nature, surface modelers can be ambiguous even if they do represent an enclosed area of material. This is because some surface modelers do not link surfaces with topological data. In fact, surface modeling is an art modeling and it needs some creativity. Solid modelers solve this problem as they rely on the build up of solid primitive shapes. Addition, union, intersection and subtraction of solids are then performed using Boolean operations to create the desired product shape.

## 5.2 Speed

All of the solid modelers deliver substantial speed in processing the operations involved in this paper. The test of the speed of each modeler has been conducted by recording the time and by counting mouse operation while doing a Boolean operation process.

Out of the four solid modelers in comparison, only SolidWorks 2001 plus does not support this operation. This means, it totally does not support CSG tree to represent how complex objects are formed out of basic objects. Its operation only involves assembling parts to form desired end results without the detail of what objects were involved in constructing it. In other cases, it is able to extrude or extrude cut out desired objects where in Boolean operation these may be considered as union, intersection or subtraction.

## 5.3 Flexibility in Dimensioning

Most advanced modelers offer some kind of method by which crucial dimensions in the design can be constrained as the model evolves. In parametric modeling there is a strict order dependence of how the model is built up. This can lead to problems when a design is changed.

All four solid modelers provide a smart dimensioning functioning to give out the dimension for selected object edge, distance, or range. But as far as AutoCAD2004 is concerned, its basis of dimensioning is different. User cannot adjust the object's dimension by changing it in the dimensions column. User has to draw a new object with a new set of dimensions. This is difficult and not user friendly.

As for the other 3 solid modelers; Solid Edge V12, SolidWorks 2001 plus and 3ds max 7, user can easily adjust the dimensioning of the object by clicking the dimension button. But for 3ds max 7, this modeler does not support dimension display. The



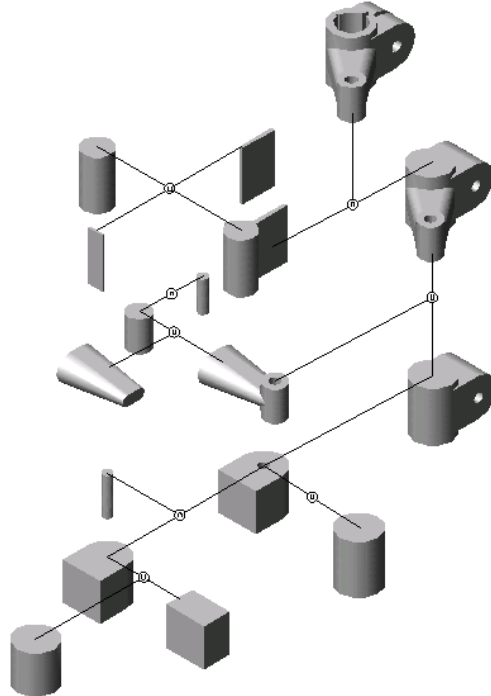
dimension is stated by clicking the properties of the object. The object will be updated according to the adjusted dimension.

#### 5.4 Features

Another technology that has gained popularity is feature based design. Features accelerate design by enabling the user to model common form features like holes, bosses, slots, pockets, extrude and Boolean operation are used to offer increased flexibility and ease of use. Once placed in a model, features become integral, associative elements of the design. Assembly modeling consists of several parts located relative to each other in space. Assembly models used for interference checking, rendered and exploded visualization, animation and mechanism analysis as well. Solid Edge, SolidWorks, AutoCAD and 3ds max give good features in creating the CSG tree.

#### 5.5 CSG Tree Level

An object model for CSG tree by Kumar and Yu [15] is applied to all modelers as shown in Figure 1. Parameter comparison has been tested based on these CSG tree. The level of CSG tree is counted by combining primitive shape in each solid modeler. This combining process uses Boolean operation.



**Figure 1** CSG Tree using Boolean Operation for AutoCAD 2004

Most simple parts of CSG tree can be formed from combinations of geometric shapes, known in modeling terms as primitives (spheres, cones, cylinders, cubes). There are 6 primitive shapes in AutoCAD, 9 primitive shapes in 3ds Max while Solid Edge and SolidWorks does not introduce any primitive shapes.

When primitives are not enough or unavailable in designing the model, the most economical and intuitive method for creating a solid is to use a technique called extrusion. An extruded solid is formed by projecting a closed 2D profile orthogonally from its construction plane. Extrusions are particularly useful for creating solids from irregular cross sections where no single primitive or readily conceivable combination of primitives would do.

As for SolidWorks 2001 plus, it does not support Boolean operation but the features in this modeler are very attractive because even new users can easily navigate within the menus easily and its GUI is user friendly. This modeler is suitable for mechanical drawing works.

## 6.0 CONCLUSION

After analyzing and comparing the four solid modelers, it can be concluded that 3ds max 7 is a very interesting solid modeler in term by offering a vibrant and easy to operate GUI. However, 3ds max 7's GUI is on the contrary more appropriate for advance users whom are into animation, movie making, or gaming. It is unsuitable for the conventional mechanical or technical drawing.

SolidWorks 2001 plus offers interactive GUI for mechanical drawings, but it does not support Boolean operations. SolidWorks gives users flexibility in designing parts. SolidWorks is a mechanical design software that provides feature level control over multiple bodies.

From the aspect of process extrusion, flexibility and time taken for processing Boolean operation; Solid Edge V12 is less capable compared to other solid modelers. But for visualization in showing the combining process of Boolean operation, Solid Edge is better than others.

AutoCAD 2004 is an interactive drawing system designed to permit a user to construct or edit a drawing on a graphics display screen. From the comparison of functions that has been analysed in Table 1, AutoCAD has been giving a good performance compared to others.

Hence, user will most probably be comfortable using SolidWorks in constructing 3D model. Although SolidWorks do not provide Boolean operator but the objects still can be operated using extrude technique, cut out and split. These techniques are the same as Boolean operation function but uses a different command. SolidWorks also can share drawing file with AutoCAD and Solid Edge when user from AutoCAD or Solid Edge has to convert file from .dwg or .par file to .swj file. Table 1 shows the comparison criteria and functions for AutoCAD 2004, Solid Edge V12, SolidWorks 2001 plus and 3D Studio Max 7.

The set of outcomes of the study is expected to assist companies and design educators in making solid modeler selection decisions. Comparison between solid modelers will also facilitate solid modeler providers in producing software that fulfil users' needs and requirements.

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