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# Heavy Truck Rollover Model for Single Vehicle Run–off–Road Crashes in Bangladesh

Shahnewaz Hasanat-E-Rabbia\*, Ishtiaque Ahmed<sup>b</sup>, Md. Shamsul Hoque<sup>c</sup>

<sup>a</sup>Lecturer, Accident Research Institute (ARI), Bangladesh University of Engineering and Technology (BUET), Dhaka, Bangladesh <sup>b</sup>Associate Professor, Department of Geotechnical and Transportation, Faculty of Civil Engineering, Universiti Teknologi Malaysia, 81310 UTM Johor Bahru, Johor, Malaysia <sup>c</sup>Professor, Department of Civil Engineering, Bangladesh University of Engineering and Technology (BUET), Dhaka, Bangladesh

\*Corresponding author: ishtiaque@utm.my

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#### Abstract

Run-Off-Road (ROR) crashes have always been a serious safety concern around the world as they account for a large number of fatal crashes and fatalities each year. Running off the road may occur as an aftermath of single vehicle accident or any other incidents. Single vehicle ROR accident results in either overturning on the shoulder or hitting off road objects. Accident data analysis shows that in Bangladesh, more than 21% overturning accident involves heavy trucks. What may be the factors behind these accidents? Is it due to the driver performance only or is due to other factors? To find out the answer of the question analytically, a rollover model has been developed which correlates special vehicle loading features such as loading width, height and load shifting with overturning accident in terms of rollover threshold. This paper highlights the model development process and model analysis results.

Keywords: ROR crashes; heavy truck crashes; Rollover model; loading height; load shifting

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## **1.0 INTRODUCTION**

Road traffic accidents and the consequent deaths are the most concerning issue in the transportation sector of the world. Being a developing country Bangladesh is not an exception. The road safety situation in Bangladesh is very severe by international standards with approximately 160 deaths per ten thousand motor vehicles whereas the rate in the USA is only 2 and in the UK it is 1.4 [1]. It has been rapidly deteriorating with increasing number of road accidents as well as deaths. Rapid growth in population, motorization and urbanization has a direct consequence on road accident. Accident and casualty statistics of 13 years (1998-2010) shows that among various types of accidents overturning accident is about 9% of total accidents and is responsible for 15% of total fatalities (Table 1). Heavy vehicles usually buses and heavy trucks are mostly involved in this type of accident. Figure 1 clearly demonstrates that more than 21% overturning accident involves heavy truck [2].

Table 1	Accident a	ind casualty	statistics	1998-2010
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Accident Type	Number of Accident	% of Total Accident	Number of Casualty	% of Total Casualty
Head-On	6720	14.66	17316	23.22
Rear-End	6927	15.11	10634	14.26
Right-angle	507	1.11	757	1.02
Side-swipe	2715	5.92	4581	6.14
Overturn	3887	8.48	11227	15.06
Hit Object on road	417	0.91	673	0.90
Hit Object off road	1122	2.45	2427	3.25
Hit Parked Vehicle	1048	2.29	1859	2.49
Hit Pedestrian	20788	45.36	22813	30.59
Hit Animal	27	0.06	43	0.06
Other	1673	3.65	2238	3.00
Total	45831	100	74568	100

Source: Microcomputer Accident Analysis Package (MAAP5) Analysis

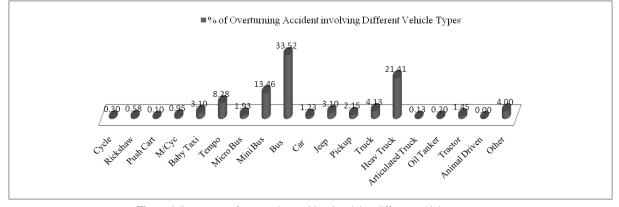


Figure 1 Percentage of overturning accident involving different vehicle types

Singh, P. 2005. stated in his thesis that Single vehicle runoff-road (ROR) crashes involve vehicles that leave the travel lane and encroach onto the shoulder and beyond and either overcorrects, overturn, hit one or more of any number of fixed or non-fixed objects, or otherwise result in a harmful event to the vehicle occupants or other persons [3] According to road accident classification system in Bangladesh, overturning off road and hit object off road fall in the category of ROR crashes as stated.Analysis in Microcomputer Accident Analysis Package (MAAP5) demonstrates that overturning of vehicles to the left of carriageway on straight road comprises of about more than half of the single vehicle ROR crashes in Bangladesh (Table 2). In this writing only overturning to the left on straight road is termed as rollover and considered for modeling.

 Table 2 Distribution of single vehicle run-off-road accident

Types of Accident	Number of Accident	% of Total
Overturning to the left of carriageway (Straight road)	549	52.74
Overturning to the right of carriageway (Straight road)	159	15.27
Hit Object off road to the left (Straight road)	254	24.40
Hit Object off road to the right (Straight road)	55	5.28
Overturning to the left of carriageway (Curved road)	14	1.34
Overturning to the right of carriageway (Curved road)	6	0.58
Hit Object off road to the left (Curved road)	3	0.29
Hit Object off road to the right (Curved road)	1	0.10
Total	1041	100

Source: Microcomputer Accident Analysis Package (MAAP5) Analysis

#### **2.0 MOTIVATION BEHIND MODEL DEVELOPMENT**

According to the Accident Report Form (ARF), excessive speeding and reckless driving (both are related to driver's behavior) are the prime causes of rollover type ROR crashes [2]. Actually, these two are the general causal factors behind many road accidents. As the accident reporting system in Bangladesh as well as the ARF is lacking specific geometrical data like height of shoulder drop-off, pothole depth and vehicle related data like loading height, width, it necessitates rollover accidents to be analyzed analytically.

Hasanat-E-Rabbi, S. [3] stated in his thesis that rollover of vehicles may not be the sole result of driver performance, rather it is due to the result of complex interaction among vehicle loading pattern, tire characteristics, improper super elevation, cross slope, shoulder drop off, vehicle speed. Vehicles with high center of gravity (CG) are more prone to rollover accident. The lower the position of CG the lesser is the chance to overturn. The location of CG of a vehicle largely depends on the loading height and weight. Heavily loaded vehicles with high height usually have higher CG. While the vehicle is in motion, it undergoes continuous jerking and vibration effect from the potholes and rough road surface. If the loading is loosely fastened and is of high height, bulging and shifting of load occurs. Due to this, the horizontal component of

CG gradually shifts towards the direction of roadway slope that makes a vehicle more prone to overturn [4].

Shoulder drop off is another factor to rollover. It can reduce vehicle stability and impede a driver's ability to handle a vehicle. When left wheels go onto the shoulder, the drop-off causes load difference between left and right tires. In effect, the resultant moment increases due to tilting of vehicles. Consequently a rollover moment develops.

Considering these facts, an analytical model is developed which relates these factors with rollover of heavy truck and presented in this paper.

#### **3.0 DERIVATION OF THE MODEL**

For the model development purpose, following assumptions are made:

- The roadway is assumed straight road segment with a dry surface that provides sufficient friction for traction.
- Though the crowning of road is provided in parabolic shape at the time of construction, for simplification of calculation it is assumed straight.
- The vehicle is assumed 2 axle 6 wheeler truck without any defect.

- Bulging/shifting of load will occur for loose-fitting loading and due to continuous jerking and vibration.
- As the bulging pattern is unconfined, for calculation purpose semi-parabolic and parabolic spandrel is assumed.
- Though the road segment is considered as straight, in order to express the effect of lane changing behavior (when the vehicle is trying to re-enter the roadway) steering angle at front wheel is included in the model.

The model is based on the 'Quasi-Static Rollover Model'; a fundamental model in vehicle dynamics. The quasi-static model deals with rollover threshold while the vehicle is in a steady state turn. Gillespie, T. [5] explains the pros and cons about the model. According to the model, rollover threshold is a function of the 'Track Width' and the 'Center of Gravity Height' in the case of 'Rigid Vehicle'. It is expressed as 'Static Stability Factor (SSF)' [5].

Rollover Threshold or 
$$SSF = ay / g = T/2h$$
 (1)  
Where:

ay = lateral acceleration,

- g = gravitational acceleration,
- T = track width of vehicle and
- h = centre of gravity height of the vehicle

To determine and quantify the effect of 'Shoulder Drop-off' with/without pothole on it and the effect of 'Bulging/shifting of Loading' on rollover threshold, some extra parameters are included in the model.

Let us assume that a heavy truck is moving forward on the left lane. At any instant of movement, the driver of the truck rotates the steering to the left to avoid any surprised situation, to give way to overtaking vehicle, or to avoid side friction from the opposing vehicles. This situation is illustrated in Figure 2 as position (1). For the steering to the left, the front left wheel encroaches onto the shoulder [position (2)]. At this moment, the driver abruptly rotates the steering to the right to re-enter to its original path [black color front wheel in position (2)]. Meanwhile the rear left wheel also goes on shoulder [position (3)].

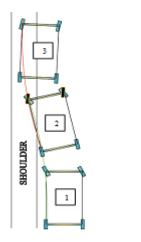


Figure 2 Schematic diagram of vehicle leaving off and returning to roadway

At position (3), lateral acceleration develops due to the cornering forces and it acts in the opposite direction of turning (in this case to the left). Figure 3 illustrates the forces and reactions acting on a heavy truck while the vehicle is in position (3).

According to the Figure 3, the cross slope angle with horizontal is ' $\alpha$ ' and the shoulder slope angle with horizontal is  $\beta$ . The height of loading above the carrier is 'b'. The loading expands in both side of carrier with distance 'a' and hence the total freight top width is w+2a. Let us assume that for bulging, the left portion of loading is shifted '2a' distance towards left from previous position. The right side of the loading is also moved '2a' towards left. For simplification of calculation, the side of the actual loading is assumed straight and after bulging, the shape is assumed semi parabolic. The centre of gravity of the body is designated as CG'. Though initially the centre of gravity lies at the mid of the loading width, for bulging of loading, it is shifted x' distance towards left from the mid-track position. The new position of CG is calculated with the help of center of gravity theorem of composite body.

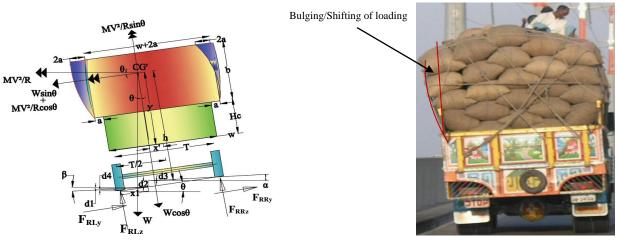
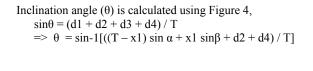


Figure 3 Forces and reactions of a heavy truck in rigid vehicle model (left) and bulging/shifting of load on a truck (right)

The weight (W =Mg) of the truck acts vertically downward through the CG. The weight and the lateral force (MV2/R, where R is the radius of turning) are divided along and vertical to the roll plane (the plane connecting left and right wheels). Taking moment at contact point of left tire, we get,

 $[W. \cos \theta - (MV2/R). \sin \theta]. (T/2 - x') - FRRz.T - [W. \sin \theta + (MV2/R). \cos \theta]. h = 0$ (2) Where,

h = y' + height of truck bed form level ground



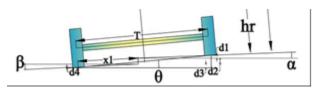


Figure 4 Calculation of inclination angle

At the instant when overturning is about to occur, FRRz = 0, Equation (2) can be written as,

- $[W. \cos \theta (MV2/R). \sin \theta]. (T/2 x') [W. \sin \theta + (MV2/R). \cos \theta]. h = 0$
- $=> [Mg. \cos \theta (May). \sin \theta]. (T/2 x') [Mg. \sin \theta + (May). \cos \theta]. h = 0 [As V2/R is the lateral acceleration]$  $=>g. \cos \theta. (T/2 - x') - g. \sin \theta. h = ay. \sin \theta. (T/2 - x') + ay. \cos \theta. h$
- $= ay/g = [\cos \theta. (T/2 x') h. \sin \theta] / [\sin \theta. (T/2 x') + h. \cos \theta]$

Dividing both side by  $\cos \theta$  yields

$$ay/g = [T/2 - x' - h. \tan \theta]/[h + (T/2 - x'. \tan \theta]$$
(3)

The term ay is the lateral acceleration in g's and usually known as the 'Rollover Threshold'. This equation establishes the critical overturning criteria.

Implication of Critical Overturning Criteria:

- Comparing with rollover threshold of quasi-static rigid body model (Equation 1), the numerator of Equation (3) clearly shows that it is less than T/2; at the same time, the denominator indicates that it is of larger value than h. Therefore the rollover threshold of this very model is obviously has a lower value which indicates higher probability of overturning.
- The larger the inclination angle, which is positively related to shoulder drop-off, the lesser is the value of rollover threshold.
- The greater the horizontal shift of centre of gravity, the lesser is the value of rollover threshold.

Theoretically, rollover occurs when Overturning Moment, MO > Stabilizing Moment, MS. Little change in inclination angle, cg height or horizontal shift of cg from the equilibrium state may lead to a rollover. Overturning moment and stabilizing moment are calculated using the following equations according to Figure 3.

 $MO = [W. \sin \theta + (MV2/R). \cos \theta]. h$  $MS = [W. \cos \theta - (MV2/R). \sin \theta]. (T/2 - x')$ 

Where R is the radius of turning and is calculated using 'Cornering Equation' of vehicle dynamics for a given values of gross weight and speed as described by Gillespie, T. 1992.

 $\delta = 57.3(L/R) + (Wf/Caf - Wr/Car) * V2/Rg$ 

where,  $\delta$  = Steering angle at the front wheels (deg) Wf = Load on front axle (lb) Wr = Load on rear axle (lb) Caf = Cornering stiffness of the front tires (lb/deg) Car = Cornering stiffness of the rear tires (lb/deg) L = Wheel base (ft) R = Radius of turn (ft) V = Vehicle speed (fps) g = Gravitational acceleration (32.2 f/s2)

# 4.0 MODEL ANALYSIS AND RESULTS

To determine the effect of loading height and overloading condition based on whether the vehicle overturns or not and to get the value of rollover threshold, calculations are performed in MS Excel 2007. For the calculation purpose, initial values are so chosen for some model parameters that those would fall in the range of current practice and trend in Bangladesh.

- Roadway crowning is assumed to be 3% i.e. cross slope angle,  $\alpha = 1.72$  degrees
- Shoulder slope is assumed to be 5% i.e. shoulder slope angle,  $\beta = 2.86$  degrees
- Shoulder drop-off is assumed 4 inch
- Overall height of vehicle is included as variable with values 12 ft (3.65 m) to 17 ft (5.2 m) considering Bangladeshi practice.
- Wheel track, width of vehicle and wheelbase is selected as per standard dimension (Baseline Vehicle is TATA LPT 1613).
- Carrier height is chosen as 4 ft (1.2 m).
- To determine the value of radius of turn of the wheels, steering angle at front wheel is assumed 5°.
- Four types of loading condition are chosen for the model; one for standard vehicle with GVW 35640 lb (16.2 ton) and three others are overloaded vehicle with GVW 55000, 66000 and 77000 lb (25, 30 and 35 ton respectively).
- Speed is chosen as 25 ft/s (27.5 km/h).

At first, using 'cornering equation' radius of turn (R) is calculated for the given speed. This speed (V) and corresponding radius of turn (R) are then set in equation for a given value of gross vehicle weight. Then the value of loading extension 'a' is put in an incremental order of 1 inch from 0 to 3 inch. At this stage, rollover threshold is obtained for overall height of 12 -16 ft. The summary of the analysis is given in Table 3.

	٢	Gross Vehicle Weight 16.2 Ton					Gross Vehicle Weight 25 Ton				
	┟	Rollover Overturning Stabilizing Rollover				0					
		Overall		Moment (in-	-	Occurs	Overall		Moment (in-	0	Rollover Occurs
		Height (ft)	a <sub>v</sub> /g	lb)	lb)	(Y/N)	Height (ft)	a <sub>v</sub> /g	lb)	lb)	(Y/N)
uo		12	0.298	927169	1576145	N	12	0.282	1594863	2260436	N
Load Extension a = 0 inch	сn	13	0.290	972085	1531260	N	13	0.262	1679340	2176000	N
xte	Ĭ.	14	0.264	1016967	1486409	N	14	0.246	1763772	2091610	N
ΗĘ	a = (	15	0.249	1061816	1441590	N	15	0.231	1848158	2007265	N
Loa	~	16	0.235	1106632	1396804	N	16	0.217	1932501	1927731	Y
		12	0.293	928467	1551342	Ν	12	0.277	1597777	2216245	Ν
isio	кп	13	0.275	973510	1503215	N	13	0.258	1682591	2126000	N
Load Extension	I inch	14	0.259	1018475	1455828	N	14	0.241	1767270	2037054	Ν
ad I	а 11	15	0.244	1063375	1408978	Ν	15	0.225	1851842	1949042	Ν
$L_{0}$		16	0.230	1108220	1362530	Ν	16	0.211	1936327	1899027	Y
on		12	0.289	929699	1525942	Ν	12	0.272	1600612	2170965	Ν
Load Extension	Z INCh	13	0.270	974858	1474585	Ν	13	0.253	1685754	2074922	Ν
Ext	11 7	14	0.254	1019896	1424688	Ν	14	0.235	1770676	1981451	Ν
ad	a :-	15	0.239	1064841	1375833	Ν	15	0.220	1855433	1889813	N
		16	0.225	1109710	1327752	Ν	16	0.206	1940061	1869794	Y
Load Extension		12	0.284	930869	1499965	N	12	0.267	1603378	2124629	N
ens	3 inch	13	0.265	976134	1445392	Ν	13	0.247	1688843	2022801	Ν
Ext	: J I	14	0.249	1021239	1393009	Ν	14	0.230	1774006	1924839	Ν
ad	a	15	0.233	1066224	1342179	Ν	15	0.214	1858948	1844281	Y
Ľ		16	0.220	1111112	1292494	Ν	16	0.200	1943721	1840060	Y
	_	10				IN	10				I
<b></b>		10	Gross V	ehicle Weigh	t 30 Ton		10	Gross	Vehicle Weigł	nt 35 Ton	
		Overall	Gross V Rollover	Vehicle Weigh Overturning	t 30 Ton Stabilizing	Rollover	Overall	Gross V Rollover	Vehicle Weigł Overturning	nt 35 Ton Stabilizing	Rollover
			Gross V Rollover Threshold	Vehicle Weigh Overturning Moment (in-	t 30 Ton Stabilizing Moment (in-	Rollover Occurs		Gross V Rollover Threshold	Vehicle Weigł Overturning Moment (in-	nt 35 Ton Stabilizing Moment (in-	Rollover Occurs
		Overall Height (ft)	Gross V Rollover Threshold a <sub>v</sub> /g	Vehicle Weigh Overturning Moment (in- lb)	t 30 Ton Stabilizing Moment (in- lb)	Rollover Occurs (Y/N)	Overall Height (ft)	Gross Rollover Threshold a <sub>v</sub> /g	Vehicle Weigh Overturning Moment (in- lb)	nt 35 Ton Stabilizing Moment (in- lb)	Rollover Occurs (Y/N)
		<b>Overall</b> Height (ft) 12	Gross V Rollover Threshold a <sub>v</sub> /g 0.277	Vehicle Weigh Overturning Moment (in- lb) 2048787	t 30 Ton Stabilizing Moment (in- lb) 2569111	Rollover Occurs (Y/N) N	<b>Overall</b> Height (ft) 12	Gross Rollover Threshold a <sub>v</sub> /g 0.274	Vehicle Weigh Overturning Moment (in- lb) 2617946	nt 35 Ton Stabilizing Moment (in- lb) 2753930	Rollover Occurs (Y/N) N
		Overall Height (ft) 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258	Vehicle Weigh Overturning Moment (in- lb) 2048787 2160513	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398	Rollover Occurs (Y/N) N N	Overall Height (ft) 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907	nt 35 Ton Stabilizing Moment (in- lb) 2753930 2685880	Rollover Occurs (Y/N) N Y
	= 0 inch	<b>Overall</b> <b>Height (ft)</b> 12 13 14	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241	<b>Vehicle Weigh</b> <b>Overturning</b> <b>Moment (in- lb)</b> 2048787 2160513 2272244	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679	Rollover Occurs (Y/N) N N N	<b>Overall</b> <b>Height (ft)</b> 12 13 14	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102	nt 35 Ton Stabilizing Moment (in- lb) 2753930 2685880 2685820	Rollover Occurs (Y/N) N Y Y Y
		<b>Overall</b> <b>Height (ft)</b> 12 13 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966	Rollover Occurs (Y/N) N N N Y	<b>Overall</b> <b>Height (ft)</b> 12 13 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540	tt 35 Ton Stabilizing Moment (in- lb) 2753930 2685880 2685820 2685757	Rollover Occurs (Y/N) N Y Y Y Y
Load Extension	= 0 inch	Overall Height (ft) 12 13 14 15 16	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212	Vehicle Weigh           Overturning           Moment (in-           lb)           2048787           2160513           2272244           2383984           2495735	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679	Rollover Occurs (Y/N) N N N N Y Y	Overall Height (ft) 12 13 14 15 16	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232	It 35 Ton           Stabilizing           Moment (in-           Ib)           2753930           2685880           2685820           2685757           2685692	Rollover Occurs (Y/N) N Y Y Y Y Y Y
Load Extension	a = 0 inch	<b>Overall</b> <b>Height (ft)</b> 12 13 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970	Rollover Occurs (Y/N) N N N Y	<b>Overall</b> <b>Height (ft)</b> 12 13 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540	tt 35 Ton Stabilizing Moment (in- lb) 2753930 2685880 2685820 2685757	Rollover Occurs (Y/N) N Y Y Y Y
Load Extension	a = 0 inch	Overall Height (ft) 12 13 14 15 16 12	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272	Vehicle Weigh           Overturning           Moment (in-           lb)           2048787           2160513           2272244           2383984           2495735           2054113	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382	Rollover Occurs (Y/N) N N N Y Y N	Overall Height (ft) 12 13 14 14 15 16 12	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621	Stabilizing           Moment (in- lb)           2753930           2685880           2685820           2685757           2685692           2680559	Rollover Occurs (Y/N) N Y Y Y Y Y Y N
Load Extension	$= 1 \text{ inch}$ $\mathbf{a} = 0 \text{ inch}$	Overall Height (ft) 12 13 14 15 16 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.212 0.272 0.253	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092	Rollover Occurs (Y/N) N N N Y Y N N	Overall Height (ft) 12 13 14 15 16 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621	tt 35 Ton Stabilizing Moment (in- lb) 2753930 2685880 2685820 2685757 2685692 2680559 2650938	Rollover Occurs (Y/N) N Y Y Y Y Y Y N Y N
d Extension Load Extension	$1 \text{ Inch} \qquad \mathbf{a} = 0 \text{ Inch}$	Overall Height (ft) 12 13 14 15 16 12 13 14	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.212 0.272 0.253 0.236	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167	Rollover Occurs (Y/N) N N N Y Y N N N N Y	Overall Height (ft) 12 13 14 15 16 16 12 13 14	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635	Stabilizing           Moment (in- lb)           2753930           2685880           2685757           2685692           2680559           2650938           2647652	Rollover Occurs (Y/N) N Y Y Y Y Y N Y N Y Y
Load Extension Load Extension	$= 1 \text{ inch}$ $\mathbf{a} = 0 \text{ inch}$	Overall Height (ft) 12 13 14 15 16 12 13 14 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.236	Vehicle Weigh           Overturning           Moment (in-           lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004	Rollover Occurs (Y/N) N N N Y Y N N N N Y Y	Overall Height (ft) 12 13 14 14 15 16 12 13 13 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748	Stabilizing           Moment (in- lb)           2753930           2685880           2685757           2685692           2680559           2650938           2644983	Rollover Occurs (Y/N) N Y Y Y Y Y N Y Y Y Y
Load Extension Load Extension	a = 1 inch $a = 0$ inch	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 16	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.212 0.272 0.253 0.236 0.220 0.220	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219	Rollover Occurs (Y/N) N N Y Y N N N N Y Y Y	Overall Height (ft) 12 13 14 14 15 16 12 13 14 14 15 16	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019	Stabilizing           Moment (in- lb)           2753930           2685880           2685820           2685757           2685692           2680559           2650938           2647652           2642768	Rollover Occurs (Y/N) N Y Y Y Y Y Y Y Y Y
Load Extension Load Extension	$= 1 \text{ inch}$ $\mathbf{a} = 0 \text{ inch}$	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 15 16 12	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.236 0.220 0.206 0.267	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195	Rollover           Occurs           (Y/N)           N           N           Y           N           Y           Y           N           Y           Y           N           Y           N           N           N           N           N           Y           N           Y           N           Y           N	Overall Height (ft) 12 13 14 14 15 16 12 13 14 14 15 16 12 12	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202 0.263	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685	Stabilizing           Moment (in- lb)           2753930           2685880           2685820           2685757           2685692           2680559           2650938           2647652           2644983           2642768           2623363	Rollover           Occurs           (Y/N)           N           Y
Load Extension Load Extension	inch $a = 1$ inch $a = 0$ inch	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.272 0.253 0.236 0.236 0.220 0.206 0.267 0.247	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440           2172701	t 30 Ton Stabilizing Moment (in- 1b) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195 2327314	Rollover Occurs (Y/N) N N Y Y N N Y Y Y Y N N N	Overall Height (ft) 12 13 14 15 16 12 13 14 14 15 16 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202 0.263 0.263 0.244	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685 2792850	Stabilizing           Moment (in- lb)           2753930           2685880           2685757           2685692           2680559           2650938           2647652           2642768           2623363           2615116	Rollover           Occurs           (Y/N)           N           Y
Load Extension Load Extension	$= 2 \operatorname{inch} a = 1 \operatorname{inch} a = 0 \operatorname{inch}$	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 13 14 12 13 14	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.236 0.220 0.206 0.267 0.247 0.230	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440           2172701           2285703	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195 2327314 2244662	Rollover           Occurs           (Y/N)           N           N           Y           Y           Y           Y           Y           N           N           Y           N           N           N           N           N           N           N           N           N           N           N           N           N           N           N           N           Y	Overall Height (ft) 12 13 14 14 15 16 12 13 14 15 16 12 13 14 14	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202 0.216 0.202 0.263 0.244 0.226	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685 2792850 2943812	Stabilizing           Moment (in- lb)           2753930           2685880           2685757           2685692           2680559           2650938           2647652           2642768           2623363           2615116           2608625	Rollover           Occurs           (Y/N)           N           Y
Load Extension Load Extension	$a = 2 \ln ch$ $a = 1 \ln ch$ $a = 0 \ln ch$	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 13 14 15 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.220 0.220 0.206 0.206 0.267 0.247 0.230 0.214	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440           2172701           2285703           2398533	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195 2327314 2244662 2240355	Rollover Occurs (Y/N) N N Y Y N Y Y Y Y Y N N Y Y Y	Overall Height (ft) 12 13 14 14 15 16 12 13 14 14 15 16 12 13 14 14 15	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202 0.263 0.244 0.226 0.211	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685 2792850 2943812 3094732	Stabilizing           Moment (in- lb)           2753930           2685880           2685757           2685692           2680559           2650938           2647652           2642768           2623363           2615116           2608625           2603377	Rollover           Occurs           (Y/N)           N           Y
Load Extension Load Extension	$a = 2 \ln ch$ $a = 1 \ln ch$ $a = 0 \ln ch$	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 13 14 15 16 15 16	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.220 0.206 0.206 0.267 0.247 0.230 0.214 0.230	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440           2172701           2285703           2398533           2511249	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195 2327314 2244662 2240355 2236808	Rollover           Occurs           (Y/N)           N           N           Y           Y           Y           Y           N           Y           N           Y           N           Y           N           Y           Y           Y           Y           Y           Y           Y           Y           Y           Y           Y           Y           Y           Y	Overall Height (ft) 12 13 14 14 15 16 12 13 14 14 15 16 12 13 14 14 15 16	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202 0.263 0.263 0.244 0.226 0.211 0.197	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685 2792850 2943812 3094732 3245718	Stabilizing           Moment (in- lb)           2753930           2685880           2685820           2685757           2685692           2680559           2650938           2647652           2642768           2623363           2615116           2603377           2599041	Rollover           Occurs           (Y/N)           N           Y
Load Extension Load Extension	3 inchoice $a = 2$ inchoice $a = 1$ inchoice $a = 0$ inch	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 13 14 15 16 12 13 14 15 16 12	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.236 0.220 0.206 0.267 0.247 0.247 0.230 0.214 0.200 0.262	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440           2172701           2285703           2398533           2511249           2064786	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195 2327314 2244662 2240355 2236808 2394583 2260102 2211480	Rollover           Occurs           (Y/N)           N           N           Y           Y           Y           Y           Y           N           Y           Y           N           Y           Y           Y           Y           Y           Y           Y           Y           Y           Y           N           Y           Y           Y           Y           N	Overall Height (ft) 12 13 14 14 15 16 12 13 14 14 15 16 12 13 14 14 15 16 12 13 14 14 15 16 12	Gross           Rollover           Threshold           av/g           0.274           0.255           0.238           0.222           0.208           0.269           0.249           0.232           0.216           0.202           0.263           0.244           0.226           0.211           0.197           0.258	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685 2792850 2943812 3094732 3245718 2654192	Stabilizing           Moment (in- lb)           2753930           2685880           2685757           2685692           2685092           2685093           2647652           2642768           2623363           2615116           2608625           2603377           2599041           2590789	Rollover           Occurs           (Y/N)           N           Y
d Extension Load Extension Load Extension	$a = 2 \ln ch \qquad a = 1 \ln ch \qquad a = 0 \ln ch$	Overall Height (ft) 12 13 14 15 16 12 13 14 15 16 12 13 14 15 16 12 13 14 15 16 12 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.277 0.258 0.241 0.226 0.212 0.272 0.253 0.236 0.220 0.206 0.206 0.267 0.247 0.230 0.247 0.230 0.214 0.200 0.262 0.242	Vehicle Weigh           Overturning           Moment (in- lb)           2048787           2160513           2272244           2383984           2495735           2054113           2166599           2278956           2391229           2503451           2059440           2172701           2285703           2398533           2511249           2064786           2178844	t 30 Ton Stabilizing Moment (in- lb) 2569111 2457398 2345679 2308966 2308970 2512382 2393092 2277167 2275004 2273219 2454195 2327314 2244662 2240355 2236808 2394583 2260102	Rollover           Occurs           (¥/N)           N           N           Y           Y           Y           Y           N           Y           Y           Y           Y           Y           Y           Y           Y           N           Y           Y           N           Y           N           Y           N           N           N           N           N	Overall Height (ft) 12 13 14 14 15 16 12 13 14 15 16 12 13 14 14 15 16 12 13 13	Gross V Rollover Threshold a <sub>v</sub> /g 0.274 0.255 0.238 0.222 0.208 0.269 0.249 0.232 0.216 0.202 0.216 0.202 0.263 0.244 0.226 0.244 0.226 0.211 0.197 0.258 0.238	Vehicle Weigh Overturning Moment (in- lb) 2617946 2764907 2912102 3059540 3207232 2629621 2778621 2927635 3076748 3226019 2641685 2792850 2943812 3094732 3245718 2654192 2807665	Stabilizing           Moment (in- lb)           2753930           2685880           2685820           2685757           2685692           2680559           2650938           2647652           2644983           2615116           2608625           2603377           2599041           2590789           2578452	Rollover           Occurs           (Y/N)           N           Y

Table 3
 Summary of the model analysis

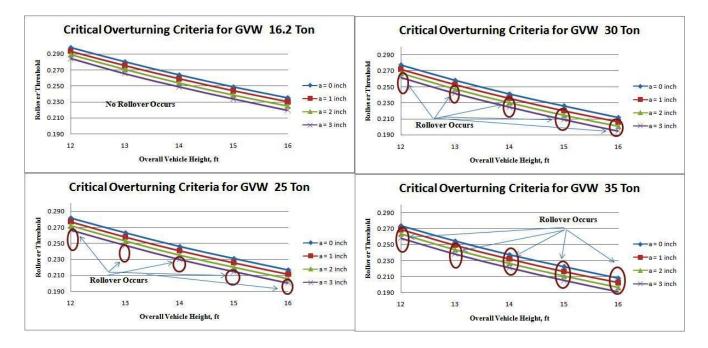


Figure 5 Critical overturning criteria for different loading conditions with variable height and load extension

It is clearly seen from Figure 5 that no rollover will occur for standard load condition (GVW 16.2 ton) even with high height and large load extension. For GVW 25 ton, 16 ft height yields critical condition for any load extension. For GVW 30 ton, height of 15 ft or more yields critical condition for any load extension. Load extension of 2 inch or more is critical for 14 ft height. For GVW 35 ton, rollover occurs for 14 ft height with any load extension. However, 12 ft height and 1 inch load extension is very critical in this case.

## **5.0 CONCLUSIONS**

In terms of the transportation system, socio-economic condition, driver behavior, road geometric condition, vehicle loading condition, the local condition of Bangladesh has some special peculiarities that differ a lot from the others. Hence, in providing suggestions according to the results of the rollover model, some Bangladeshi practices are considered. The specific recommendations are:

- Vehicle must not be overloaded in such a way that the gross vehicle weight exceeds 30 ton.
- Overall vehicle height must be restricted to 14 ft or less.
- Load extension of more than 1 inch must be prohibited.

The research is based on rigid vehicle model, no suspension effect or inertial effect is considered and it is not validated through field experiment. To come closer to reality, in future the model should be modified and transient roll effect of vehicle body as well as roll and yaw moment of inertia would be considered.

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